



Italia

CERTIFICATO CERTIFICATE

Qualità per la saldatura per fusione dei materiali metallici in accordo alla
UNI EN ISO 3834-2:2021
*Quality requirements for fusion welding of metallic materials according to
UNI EN ISO 3834-2:2021*

Certificato No.: 523-620-2021 Rev.2
Certificate No.: 523-620-2021 Rev.2

Si certifica che

This is to certify that

BE.TA. S.r.l.

Sede legale: Via Roma 45, 47016 Predappio (FC)
Sede Operativa: Via I. Golfarelli 141, 47122 Forlì (FC)

è conforme ai requisiti della norma
has been found compliant with the requirements of

UNI EN ISO 3834-2:2021

per il seguente campo di applicazione:
for the following scope of approval:

**Fabbricazione di impianti industriali modulari termomeccanici
comprendenti caldaie industriali per produzione acqua calda, vapore,
acqua surriscaldata e olio diatermico, apparecchi in pressione e strutture
metalliche**

*Manufacture of thermo-mechanical modular industrial plants including industrial boilers
for the production of hot water, steam, superheated water and diathermic oil, pressure
vessels and metal structures*

Campo di validità / Validity range: Vedi Allegato / See Annex

Data emissione / Issue date: 04/06/2024

Data 1° emissione / First issue date: 28/05/2021

Data scadenza / Expiry date: 27/05/2027

Auditor / Auditor: Candido Guerriero

**Coordinatore di Saldatura / Welding Coordinator:
Stefano Benvenuti**

Livello di qualifica / Qualification Level: Specific

Per l'Organismo di Certificazione
For the Certification Body
TÜV Italia S.r.l.



PRD N° 081B

Membro degli Accordi di Mutuo Riconoscimento
EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual
Recognition Agreements



Alberto Carelli
**Industry Service – Real Estate &
Infrastructure
Managing Director**

La validità del presente certificato è subordinata a sorveglianza periodica a 12 mesi e al riesame completo del sistema di gestione aziendale con periodicità triennale
The validity of the present certificate depends on the annual surveillance every 12 months and on the complete review of company's management system after three-years

Data di scadenza dell'ultimo ciclo di certificazione: 27/05/2024

Expiration date of the last certification cycle: 27/05/2024

PSQW-01_M017_r09_del 01/03/2024



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Allegato al certificato n°523-620-2021 Rev.2
Annex to certificate n°523-620-2021 Rev.2

Campo di validità / Validity range:				
Processi in accordo alla EN ISO 4063 / Processes according to EN ISO 4063	Materiali in accordo alla CEN ISO/TR 15608 / Materials according to CEN ISO/TR 15608	Spessori (mm) / Thicknesses (mm)	Diametri (mm) / Diameters (mm)	Note / Remarks
136	8,1	From 3 to 12 mm	PLATE	NO
121	1,1	From 3 to 24 mm	≥ 500 mm	NO
121	1,1	From 7,50 to 30 mm	≥ 500 mm	NO
121	8,1	From 3 to 24 mm	≥ 150 mm	NO
141	8,1	From 1,50 to 3 mm	≥ 44,45 mm	NO
141	10,1	From 1,50 to 6 mm	≥ 30,15 mm	NO
141	1,1	From 1 to 4 mm	PLATE	YES
141	1,1	From 1,05 to 3 mm	≥ 23,15 mm	NO
141	8,1	From 1,05 to 3 mm	≥ 84,15 mm	NO
141	1,1	From 1,05 to 3 mm	≥ 84,15 mm	NO
141	1,1	From 1,05 to 3 mm	≥ 500 mm	NO
141	1,2	From 1,05 to 3 mm	≥ 84,15 mm	NO
141	1,2	From 1,05 to 3 mm	≥ 50 mm	NO
141	1,2	From 1,05 to 3 mm	≥ 50 mm	YES
141	8,1	From 1,05 to 3 mm	≥ 161,95 mm	NO
141	8,1	From 1,05 to 3 mm	≥ 30,15 mm	NO
141	10,2	From 1 to 4 mm	≥ 109,50 mm	NO
141	1,2	From 1,05 to 3 mm	≥ 30,50 mm	YES
135	1,1	From 1,40 to 2,60 mm	≥ 203,20 mm	YES
135	1,1	From 1,40 to 2,60 mm	≥ 203,20 mm	YES



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138	1,1	From 3 to 24 mm	≥ 500 mm	NO
111	1,2	From 3 to 11 mm	≥ 30,50 mm	YES
111	1,1	From 5 to 20 mm	PLATE	YES
111	1,1	From 3 to 11,22 mm	≥ 84,15 mm	NO
111	8,1	From 3 to 8 mm	≥ 44,45 mm	NO
111	1,1	From 3 to 17,30 mm	≥ 23,15 mm	NO
111	8,1	From 3 to 8 mm	≥ 84,15 mm	NO
111	10,1	From 1,50 to 6 mm	≥ 30,15 mm	NO
111	10,2	From 3 to 12 mm	≥ 109,50 mm	NO
111	8,1	From 3 to 8 mm	≥ 30,15 mm	NO
136	8,1	From 3 to 21 mm	≥ 161,95 mm	NO
138	1,1	From 2,10 to 3,90 mm	≥ 203,20 mm	YES
138	1,1	From 3 to 18 mm	≥ 203,20 mm	YES
138	1,1	From 6,75 to 27 mm	≥ 500 mm	NO
138	1,2	From 3 to 9 mm	≥ 84,15 mm	NO
138	1,1	From 12 to 48 mm	PLATE	YES
138	1,2	From 9 to 36 mm	≥ 50 mm	NO
138	1,2	From 9 to 36 mm	≥ 50 mm	YES
138	1,1	From 12 to 48 mm	PLATE	YES
121	1,1	From 12 to 48 mm	PLATE	YES
121	1,1	From 3 to 15,40 mm	≥ 203,20 mm	YES
111	10,1	From 15 to 60 mm	PLATE	FW NO
142	1,2	Pipe from 1,65 mm	≥ 12,70 mm	FW NO
111	1,2	Pipe from 2,27 to 9,1 mm	≥ 33,40 mm	FW NO